1. A copolymer of the formula (1)

$$R^2$$
 $O \downarrow O \downarrow M$
 $O \downarrow M$
 O

in which

R¹

is hydrogen, a C₁-C₅-alkyl radical, or C₂-C₅-alkenyl radical which may also contain hetero atoms, an acid group or an aliphatic or aromatic group having 1 to 50 carbon atoms, which carries an acid group,

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R² and R³, independently of one another, are hydrogen, methyl and/or ethyl,

n

is a number from 0 to 100, and

15 m

is a number from 3 to 30, and

k

is a number from 1 to 200, and

Α

is a copolymer unit of the formula (2)

$$\mathbb{R}^{4}$$
 O
 \mathbb{R}^{5}
 O
 \mathbb{R}^{5}
 O
 \mathbb{R}^{5}
 O
 \mathbb{R}^{2}
 O
 \mathbb{R}^{2}
 O
 \mathbb{R}^{3}
 O
 \mathbb{R}^{4}

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in which

R⁴

is hydrogen, a C₁-C₅-alkyl radical or C₂-C₅-alkenyl radical which may also contain hetero atoms, an acid group or an aliphatic or aromatic group having 1 to 50 carbon atoms, which carries an acid group,

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R⁵ is hydrogen, methyl and/or ethyl,

x is a number from 0 to 100, and

- y is a number from 3 to 30, where R¹ is hydrogen or an acid group.
- The copolymer as claimed in claim 1, wherein the alkoxy groups are
 arranged block by block.
 - 3. The copolymer as claimed in claim 1 and/or 2, wherein k is a number from 10 to 100.
- The copolymer as claimed in one or more of claims 1 to 3, wherein m is a number from 3 to 10.
 - 5. The copolymer as claimed in one or more of claims 1 to 4, wherein n is a number from 1 to 5.
 - 6. The copolymer as claimed in one or more of claims 1 to 5, wherein formula 1 represents an ester or partial ester.
- 7. The copolymer as claimed in one or more of claims 1 to 6, wherein R^{1} or R^{4} is a C_{2} to C_{5} -alkenyl group.
 - 8. The use of a copolymer as claimed in one or more of claims 1 to 7 as pigment emulsifier and bitumen emulsifier.
- 25 9. The use of a copolymer as claimed in claim 7 as an emulsifier in emulsion polymerization.

AMENDED SHEET

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